Copy for the Elected Office (EO/US)

PATENT COOPERATION TREATY

	From the INTERNATIONAL BUREAU			
PCT	То:			
NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422) Date of mailing (day/month/year) 12 March 2001 (12.03.01)	MILHENCH, Howard, L. R.G.C. Jenkins & Co. 26 Caxton Street London SW1H 0RJ ROYAUME-UNI			
Applicant's or agent's file reference				
-	IMPORTANT NOTIFICATION			
International application No. PCT/GB00/01204	International filing date (day/month/year) 29 March 2000 (29.03.00)			
1. The following indications appeared on record concerning: the applicant the inventor	the agent the common representative			
Name and Address	State of Nationality State of Residence			
MURGITROYD & COMPANY 373 Scotland Street Glasgow G5 8QA United Kingdom	Telephone No. 0141 307 8400 Facsimile No.			
	0141 307 8401			
	Teleprinter No.			
2. The International Bureau hereby notifies the applicant that t	he following change has been recorded concerning:			
X the person X the name X the add				
Name and Address	State of Nationality State of Residence			
MILHENCH, Howard, L. R.G.C. Jenkins & Co. 26 Caxton Street London SW1H 0RJ United Kingdom	Telephone No. +44 (0)20 7931 7141 Facsimile No.			
Officed Kingdom	+44 (0)20 7222 4660			
	Teleprinter No.			
*				
3. Further observations, if necessary:				
4. A copy of this notification has been sent to:				
X the receiving Office	the designated Offices concerned			
the International Séarching Authority	X the elected Offices concerned			
X the International Preliminary Examining Authority	other:			
The International Bureau of WIPO	Authorized officer			
34, chemin des Colombettes 1211 Geneva 20, Switzerland	Dominique DELMAS			
Faccimile No : (41, 22) 740 14 35	Telephone No.: (41-22) 338.83.38			

Copy for the Elected Office (EO/US)

PATINT COOPERATION TREATY

	From the INTERNATIONAL BUREAU					
PCT	To:					
NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422) Date of mailing (day/month/year) 12 March 2001 (12.03.01)	R.G.C. 26 Caxt Londor	MILHENCH, Howard, L. R.G.C. Jenkins & Co. 26 Caxton Street London SW1H 0RJ ROYAUME-UNI				
Applicant's or agent's file reference						
- pproducts of against the control		IMPORTANT NOT	IFICATION			
International application No. PCT/GB00/01204		filing date (day/month/yrch 2000 (29.03.00)	vear)			
The following indications appeared on record concerning: The following indications appeared on record concerning: the applicant	the agent		non representative			
Name and Address	S	tate of Nationality GB	State of Residence GB			
BUCHANAN, Nigel Beechtree Cottage New Gilston	.	elephone No.				
Fife KY8 5TF United Kingdom	F	acsimile No.				
-		eleprinter No.				
2. The International Bureau hereby notifies the applicant that	the following ch	ange has been recorded	d concerning:			
	idress	the nationality	the residence			
Name and Address		State of Nationality	State of Residence			
SMART TOOLS LIMITED Beech Tree Cottage New Gilston, By Leven	-	GB Telephone No.	GB			
New Gilston, By Leven Fyfe KY8 5TF United Kingdom	-	Facsimile No.				
		Teleprinter No.				
3. Further observations, if necessary: The applicant identified in Box No.1 is to be considered as applicant/inventor for the purposes of US only, since he assigned his rights for all designated States except US to a new applicant as indicated below.						
4. A copy of this notification has been sent to:						
X the receiving Office		the designated Office	•			
the International Searching Authority	<u>[×</u>	the elected Offices co	oncerned			
X the International Preliminary Examining Authority		other:				
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized o	fficer Dominique	DELMAS			
Facsimile No.: (41-22) 740.14.35	Telephone N	o.: (41-22) 338.83.38				

From the INTERNATIONAL BUREAU PCT NOTIFICATION OF THE RECORDING MILHENCH, Howard, L. OF A CHANGE R.G.C. Jenkins & Co. R. G. C. JENKINS & CO. 26 Caxton Street (PCT Rule 92bis.1 and London SW1H 0RJ Administrative Instructions, Section 422) 18 MAR 2001 **ROYAUME-UNI** Date of mailing (day/month/year) CHARTERED PATENT AGENTS 12 March 2001 (12.03.01) Applicant's or agent's file reference IMPORTANT NOTIFICATION J43114WO International filing date (day/month/year) International application No. 29 March 2000 (29.03.00) PCT/GB00/01204 1. The following indications appeared on record concerning: the common representative the applicant the inventor the agent State of Nationality State of Residence Name and Address GB GR **BUCHANAN**, Nigel Beechtree Cottage Telephone No. New Gilston Fife KY8 5TF United Kingdom Facsimile No. Teleprinter No. 2. The International Bureau hereby notifies the applicant that the following change has been recorded concerning: the residence the nationality the address X the person the name State of Nationality State of Residence Name and Address GB GB SMART TOOLS LIMITED Beech Tree Cottage Telephone No. New Gilston, By Leven Fyfe KY8 5TF United Kingdom Facsimile No. Teleprinter No. 3. Further observations, if necessary: The applicant identified in Box No.1 is to be considered as applicant/inventor for the purposes of US only, since he assigned his rights for all designated States except US to a new applicant as indicated below. 4. A copy of this notification has been sent to: the designated Offices concerned ΧI the receiving Office the elected Offices concerned the International Searching Authority other: the International Preliminary Examining Authority Authorized officer The International Bureau of WIPO Dominique DELMAS 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Telephone No.: (41-22) 338.83.38

Form PCT/IB/306 (March 1994)

Facsimile No.: (41-22) 740.14.35

003890394

PATENT COOPERATION TREATY PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

		_		
Applicant's	or age	ent's file reference	TOD FURTUED ACTION	See Notification of Transmittal of International
P25749A	VLBA	VSBL/JCO	FOR FURTHER ACTION	Preliminary Examination Report (Form PCT/IPEA/416)
Internationa	al appl	ication No.	International filing date (day/month	
PCT/GB	00/01	204	29/03/2000	29/03/1999
International B25B13/		ent Classification (IPC) or nat	tional classification and IPC	
				
Applicant				
BUCHAN	VAN,	Nigel		
1. This i	nterna s trans	ational preliminary exami smitted to the applicant a	nation report has been prepared according to Article 36.	by this International Preliminary Examining Authority
2. This F	REPO	RT consists of a total of	6 sheets, including this cover sh	neet.
b (s	een a see R	mended and are the bas	is for this report and/or sheets or 17 of the Administrative Instruction	e description, claims and/or drawings which have ontaining rectifications made before this Authority ons under the PCT).
3. This r	eport	contains indications relat	ting to the following items:	
ı	\boxtimes	Basis of the report		
11		Priority		
!!!		Non-establishment of or	pinion with regard to novelty, inve	entive step and industrial applicability
IV		Lack of unity of invention	n	
V	\boxtimes	Reasoned statement un citations and explanation	der Article 35(2) with regard to n ns suporting such statement	ovelty, inventive step or industrial applicability;
. VI		Certain documents cite		
· VII	\boxtimes	Certain defects in the in	ternational application	
VIII			the international application	
	·			
Date of sub	missio	n of the demand	Date of c	ompletion of this report
17/10/200	00		28.06.200	01
Name and r	nailing	address of the international	Authorize	d officer
	exami	ning authority:		
$\mathcal{L}_{\mathcal{L}}$		pean Patent Office 293 Munich	Jeggy, [.]	T ()
	Tel	+49 89 2399 - 0 Tx: 523656	epmu d	
	Fax:	+49 89 2399 - 4465	! Telephon	e No. +49 89 2399 7341

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

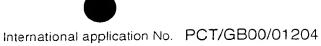


International application No. PCT/GB00/01204

l. Basis	of th	ne re	port
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1	the an	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description , pages:						
	1-2	22	as originally filed					
	Cla	aims, No.:						
	1-2	22	as originally filed					
	Dra	awings, sheets:						
	1/1	2-12/12	as originally filed					
2.			puage, all the elements marked above were available or furnished to this Authority in the international application was filed, unless otherwise indicated under this item.					
	The	ese elements were a	available or furnished to this Authority in the following language: , which is:					
		the language of a	translation furnished for the purposes of the international search (under Rule 23.1(b)).					
		the language of pu	blication of the international application (under Rule 48.3(b)).					
		the language of a 55.2 and/or 55.3).	ranslation furnished for the purposes of international preliminary examination (under Rule					
3.			leotide and/or amino acid sequence disclosed in the international application, the y examination was carried out on the basis of the sequence listing:					
		contained in the in	ernational application in written form.					
		filed together with	he international application in computer readable form.					
		furnished subsequ	ently to this Authority in written form.					
		☐ furnished subsequently to this Authority in computer readable form.						
			the subsequently furnished written sequence listing does not go beyond the disclosure in plication as filed has been furnished.					
		The statement that listing has been fur	the information recorded in computer readable form is identical to the written sequence nished.					
4.	The	amendments have	resulted in the cancellation of:					
		the description,	pages:					
		the claims.	Nos.:					

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**



		the drawings,	sheets:				
5. This report has been established as if (some of) the amendments had not been made, since they had considered to go beyond the disclosure as filed (Rule 70.2(c)):							
		(Any replacement sho report.)	eet contaii	ning such	amendments must be referred to under item 1 and annexed to this		
6.	Add	litional observations, if	necessar	y:			
V.	. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
1.	Stat	ement					
	Nov	elty (N)	Yes: No:		5, 7, 13-14, 16, 19-22 1-4, 6, 8-12, 15, 17-18		
	Inve	entive step (IS)	Yes: No:	Claims Claims	1-22		
	Indu	strial applicability (IA)	Yes: No:	Claims Claims	1-22		

2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

EXAMINATION REPORT - SEPARATE SHEET

Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

V.1 Cited documents

Reference is made to the following documents:

D1: US-A-4 967 612 (R.SPARLING) 6 November 1990 (1990-11-06)

D2: US-A-2 435 329 (D.M.STAINPROOK) 3 February 1948 (1948-02-03)

D3: DE 16 03 767 A (DAIMLER-BENZ AG) 18 February 1971 (1971-02-18)

D4: US-A-1 464 128 (L.COES) 7 August 1923 (1923-08-07)

D5: US-A-1 666 353 (A.C.SCHELF) 17 April 1928 (1928-04-17)

D6: GB 235 434 A (A.I.MANCHO) 9 July 1925 (1925-07-09)

D7: US-A-1 610 387 (J.E.PENNINGTON) 14 December 1926 (1926-12-14)

V.2 Claims 1-22

The document D1 discloses (the references in parentheses applying to this document) a wrench having a head portion (27) adapted to engage and apply torque to a workpiece (11, Figure 1; Column 1, lines 6-8), said head portion (27) including a flexible ring portion (27) having an inner working surface (29) for engaging the workpiece (11, Figure 1) such that, when a torque is applied to said head (27) in a predetermined direction (33), said ring portion (27) closes around said workpiece (11; Column 3, lines 8-45 and more particulary lines 17-21 and 37-45)

The subject-matter of claim 1 is therefore not new (Article 33 (2) PCT).

Note that the subject-matter of claim 1 is also disclosed in D2 (Figure 1; Column 1, line 50 - Column 2, line 34), D3 (Figure 1; page 3 last paragraph) and in D4 (Figures 1-4; page 2, lines 13-33).

Dependent claims 2-4, 6, 8-12, 15 and 17-18 do not contain any features which, in combination with the features of any claim to which they refer, meet the require-

ments of the PCT in respect of novelty (Article 33 (2) PCT), the reasons being as follows:

- see D1, with cam surface 24. See also D2 with a convex cam surface Cl 2-4: 21. See also D4 only for claim 2
- CI 6: see D1, Figures 1, 3 and D2, Figure 1
- Cl 8-10: see D1, Figure 1. See also D2, Figure 1 and D3, Figure 1 for a generally polygonal convex inner surface of the ring member (1, 2)
- Cl 11-12 : see D1, Figure 1 with reduced segments F-K (Figure 3)
- CI 15: see D3, Figure 1 and D4, Figure 1
- CI 17-18: see D1, Figure 1 with pivot 28. See also D2, Figure 1 with plurality of segments 17 and D3 with pivot 4

Dependent claims 5, 7, 13-14, 16 and 19-22 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of inventive step (Article 33 (3) PCT), the reasons being as follows:

- CI 5: One of the several possibilities given to the skilled person to increase the cooperation between the two contacting surfaces of a cam system.
- CI 7: One of the several possibilities given to the skilled person to increase locally the hardness of a contacting point so that the efficiency of the cam system is increased
- CI 13-14: well-known constructions for the gripping parts in the technical field of wrenches to improve the contacts between the nut, bolt or screw and the head portions
- One of the several possibilities given to the skilled person to allow the CI 16: use of such a wrench in two opposite directions
- see D6, Figures 1 and 3 with spring J CI 19:
- CI 20-22: see D5, Figure 1 with flexible member A, segments 5, 6, yoke part defined by plates 13 (page 1, line 94 - page 2, line 2). Further features of claims 21-22 are just one of the several possibilities the skilled person would use with involving an inventive step to define such a wrench (see also D6, Figures 1 and 3 and D7, Figure 1)

Re Item VII

Certain defects in the international application

- VII.1 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D5 is not mentioned in the description, nor are these documents identified therein.
- VII.2 Independent claim 1 is not in the two-part form in accordance with Rule 6 (3) (b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in the preamble (Rule 6 (3) (b) (i) PCT) and with the remaining features being included in the characterising part (Rule 6 (3) (b) (ii) PCT).
- VII.3 The features of the claims are not provided with reference signs placed in parentheses (Rule 6 (2) (b) PCT).

REC'D 0 2 JUL 2001

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	or agent's file reference	T	See Notification of Transmittal of International		
• •	/LBA/SBL/JCO	FOR FURTHER ACTION Preliminary Examination Report (Form PCT/IPEA/416)			
		International filing date (day/mont	h/year) Priority date (day/month/year)		
PCT/GB0	application No.	29/03/2000	29/03/1999		
	Patent Classification (IPC) or na	T	25, 65, 1555		
B25B13/5		lional classification and if C			
A					
Applicant	AN Nigell SMAR	T TOOLS LIM	7 E D		
BOCHAN	AN, Nigel SMAR	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7			
1. This in	nternational preliminary exam	ination report has been prepare	d by this International Preliminary Examining Authority		
and is	transmitted to the applicant a	according to Article 36.			
		•			
2. This F	REPORT consists of a total of	6 sheets, including this cover s	sheet.		
□т	his report is also accompanie	d by ANNEXES, i.e. sheets of t	ne description, claims and/or drawings which have		
be	een amended and are the bas	sis for this report and/or sheets	containing rectifications made before this Authority		
(s	ee Rule 70.16 and Section 6	07 of the Administrative Instruct	ions under the PCT).		
These	annexes consist of a total of	sheets.			
3. This re	eport contains indications rela	ating to the following items:			
,	Basis of the report				
	☐ Priority				
III	☐ Non-establishment of o	ppinion with regard to novelty, ir	ventive step and industrial applicability		
IV	☐ Lack of unity of inventi-	on			
V		nder Article 35(2) with regard to ons suporting such statement	novelty, inventive step or industrial applicability;		
VI	☐ Certain documents cit	, -			
VII	⊠ Certain defects in the i	nternational application	-		
VIII	☐ Certain observations o	n the international application			
Date of sub	mission of the demand	Date o	f completion of this report		
17/10/20	00	28.06.	2001		
	mailing address of the internation examining authority:	al Author	ized officer		
31	European Patent Office				
<i>)))</i>	D-80298 Munich Tel. +49 89 2399 - 0 Tx: 52365	Jegg 66 epmu d	y, I		
	Fax: +49 89 2399 - 4465	· ·	ione No. +49 89 2399 7341		



International application No. PCT/GB00/01204

I. ' Basis	of the	report
------------	--------	--------

1.	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:					
	1-22	2	as originally filed			
	Clai	ms, No.:				
	1-22	2	as originally filed			
	Dra	wings, sheets:				
	1/12	2-12/12	as originally filed			
2.	With	n regard to the language in which the	guage, all the elements marked above were available or furnished to this Authority in the international application was filed, unless otherwise indicated under this item.			
	The	se elements were	available or furnished to this Authority in the following language: , which is:			
		the language of a	translation furnished for the purposes of the international search (under Rule 23.1(b)).			
		the language of po	ublication of the international application (under Rule 48.3(b)).			
		the language of a 55.2 and/or 55.3).	translation furnished for the purposes of international preliminary examination (under Rule			
3.			cleotide and/or amino acid sequence disclosed in the international application, the ry examination was carried out on the basis of the sequence listing:			
		contained in the ir	nternational application in written form.			
		filed together with	the international application in computer readable form.			
		furnished subsequ	pently to this Authority in written form.			
		furnished subsequ	uently to this Authority in computer readable form.			
			at the subsequently furnished written sequence listing does not go beyond the disclosure in pplication as filed has been furnished.			
		The statement that listing has been fu	at the information recorded in computer readable form is identical to the written sequence urnished.			
4.	The	amendments have	e resulted in the cancellation of:			
		the description,	pages:			
		the claims,	Nos.:			



International application No. PCT/GB00/01204

•		the drawings,	sheets:		
5.					ome of) the amendments had not been made, since they have been as filed (Rule 70.2(c)):
		(Any replacement sh report.)	eet contain	ning such	amendments must be referred to under item 1 and annexed to this
6.	Addi	itional observations, i	necessary	y:	4
V.		soned statement un tions and explanatio			ith regard to novelty, inventive step or industrial applicability; h statement
1.	State	ement			
	Nov	elty (N)	Yes: No:		5, 7, 13-14, 16, 19-22 1-4, 6, 8-12, 15, 17-18
	Inve	entive step (IS)	Yes: No:	Claims Claims	1-22

2. Citations and explanations see separate sheet

Industrial applicability (IA)

VII. Certain defects in the international application

Yes:

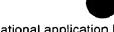
No:

The following defects in the form or contents of the international application have been noted: see separate sheet

Claims 1-22

Claims





Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

V.1 Cited documents

Reference is made to the following documents:

D1: US-A-4 967 612 (R.SPARLING) 6 November 1990 (1990-11-06)

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D3: DE 16 03 767 A (DAIMLER-BENZ AG) 18 February 1971 (1971-02-18)

D4: US-A-1 464 128 (L.COES) 7 August 1923 (1923-08-07)

D5: US-A-1 666 353 (A.C.SCHELF) 17 April 1928 (1928-04-17)

D6: GB 235 434 A (A.I.MANCHO) 9 July 1925 (1925-07-09)

D7: US-A-1 610 387 (J.E.PENNINGTON) 14 December 1926 (1926-12-14)

V.2 Claims 1-22

The document D1 discloses (the references in parentheses applying to this document) a wrench having a head portion (27) adapted to engage and apply torque to a workpiece (11, Figure 1; Column 1, lines 6-8), said head portion (27) including a flexible ring portion (27) having an inner working surface (29) for engaging the workpiece (11, Figure 1) such that, when a torque is applied to said head (27) in a predetermined direction (33), said ring portion (27) closes around said workpiece (11; Column 3, lines 8-45 and more particulary lines 17-21 and 37-45)

The subject-matter of claim 1 is therefore not new (Article 33 (2) PCT).

Note that the subject-matter of claim 1 is also disclosed in D2 (Figure 1; Column 1, line 50 - Column 2, line 34), D3 (Figure 1; page 3 last paragraph) and in D4 (Figures 1-4; page 2, lines 13-33).

Dependent claims 2-4, 6, 8-12, 15 and 17-18 do not contain any features which, in combination with the features of any claim to which they refer, meet the require-





EXAMINATION REPORT - SEPARATE SHEET

ments of the PCT in respect of novelty (Article 33 (2) PCT), the reasons being as follows:

- see D1, with cam surface 24. See also D2 with a convex cam surface Cl 2-4: 21. See also D4 only for claim 2
- see D1, Figures 1, 3 and D2, Figure 1 CI 6:
- CI 8-10: see D1, Figure 1. See also D2, Figure 1 and D3, Figure 1 for a generally polygonal convex inner surface of the ring member (1, 2)
- CI 11-12: see D1, Figure 1 with reduced segments F-K (Figure 3)
- see D3, Figure 1 and D4, Figure 1 CI 15:
- CI 17-18: see D1, Figure 1 with pivot 28. See also D2, Figure 1 with plurality of segments 17 and D3 with pivot 4

Dependent claims 5, 7, 13-14, 16 and 19-22 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of inventive step (Article 33 (3) PCT), the reasons being as follows:

- One of the several possibilities given to the skilled person to increase CI 5: the cooperation between the two contacting surfaces of a cam system
- One of the several possibilities given to the skilled person to increase CI 7: locally the hardness of a contacting point so that the efficiency of the cam system is increased
- CI 13-14: well-known constructions for the gripping parts in the technical field of wrenches to improve the contacts between the nut, bolt or screw and the head portions
- One of the several possibilities given to the skilled person to allow the CI 16: use of such a wrench in two opposite directions
- see D6, Figures 1 and 3 with spring J CI 19:
- CI 20-22: see D5, Figure 1 with flexible member A, segments 5, 6, yoke part defined by plates 13 (page 1, line 94 - page 2, line 2). Further features of claims 21-22 are just one of the several possibilities the skilled person would use with involving an inventive step to define such a wrench (see also D6, Figures 1 and 3 and D7, Figure 1)

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT - SEPARATE SHEET**



Re Item VII

Certain defects in the international application

- VII.1 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D5 is not mentioned in the description, nor are these documents identified therein.
- VII.2 Independent claim 1 is not in the two-part form in accordance with Rule 6 (3) (b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in the preamble (Rule 6 (3) (b) (i) PCT) and with the remaining features being included in the characterising part (Rule 6 (3) (b) (ii) PCT).
- VII.3 The features of the claims are not provided with reference signs placed in parentheses (Rule 6 (2) (b) PCT).

19

Inte. Itional Application No PCT/GB 00/01204

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B25B13/52 B25B B25B13/04 According to International Patent Classification (IPC) or to both national classification and IPC Minimum documentation searched (classification system followed by classification symbols) IPC 7 B25B B67B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ' Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X US 4 967 612 A (R.SPARLING) 1-3,6,8,6 November 1990 (1990-11-06) 9,11,12, column 3, line 8 - line 29; claim 1; figures X US 2 435 329 A (D.M.STAINPROOK) 1-4,6,8,3 February 1948 (1948-02-03) 17.18 column 1, line 50 -column 2, line 34; figure 1 X DE 16 03 767 A (DAIMLER-BENZ AG) 1,2,8-1018 February 1971 (1971-02-18) figure 1 X US 1 464 128 A (L.COES) 1.2 7 August 1923 (1923-08-07) claims; figures Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use. exhibition or ments, such combination being obvious to a person skilled in the art. other means "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 12 July 2000 20/07/2000

1

Name and mailing address of the ISA

Fax: (+31-70) 340-3016

European Patent Office, P.8. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,

Authorized officer

Majerus, H



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information on patent family members

Inte. Jonal Application No PCT/GB 00/01204

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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference		n of Transmittal of Internationa /220) as well as, where applic	
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (d	lay/month/year)
PCT/GB 00/01204	29/03/2000	29/03/	1999
Applicant		•	
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BUCHANAN, Nigel			
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	by a copy of each prior art document cited in the	is report.	
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6. The figure of the drawings to be put	olished with the abstract is Figure No.	1	
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	r characterizes the invention.		
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Box III TEXT OF THE ABSTRACT (Continuation of item 5 of the first sheet)

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B. FIELDS SEARCHED

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

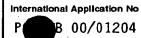
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C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
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Σ Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
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12 July 2000	20/07/2000
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C.(Continua Category °	tion) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
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	US 1 610 387 A (J.E.PENNINGTON) 14 December 1926 (1926-12-14) page 1, line 73 - line 77; figure 1	14,20	
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US 1464128	Α	07-08-1923	NONE	
US 1666353	Α	17-04-1928	NONE	
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US 1610387	A	14-12-1926	NONE	

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(71)(72) Applicant and Inventor: BUCHANAN, Nigel [GB/GB]; Beechtree Cottage, New Gilston, Fife KY8 5TF (GB).

(74) Agent: MURGITROYD & COMPANY; 373 Scotland Street, Glasgow G5 8QA (GB).

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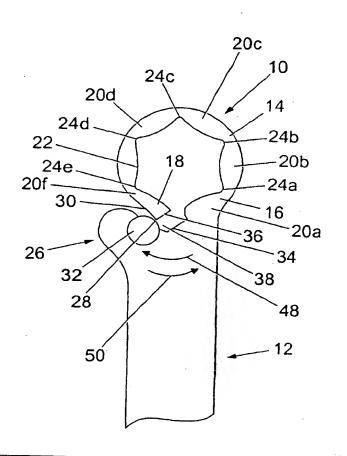
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(54) Title: WRENCH

(57) Abstract

A wrench has a head portion (10) adapted to engage and apply torque to a workpiece, including a ring member (14) which surrounds the workpiece and has a fixed end (16) and a free end (18) such that, when the ring engages a workpiece and a torque is applied in a predetermined direction (48), the ring closes around the workpiece, increasing the grip between the wrench and the workpiece even if the workpiece is substantially worn, damaged or undersized.



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1 Wrench 2 The present invention relates to wrenches (also known 3 as "spanners", particularly in the United Kingdom), and 4 in particular to "ring" wrenches. 5 6 7 A wrench is a tool for applying torque to a nut, bolt, screw or the like (hereinafter referred to, for 8 convenience, as a "workpiece") for the purpose of 9 tightening or slackening the workpiece. The wrench has 10 a head portion shaped to engage the periphery of the 11 workpiece in a non-rotatable manner such that a force 12 applied to rotate the head transmits torque to the 13 workpiece. The workpiece generally has a polygonal 14 15 shape, typically hexagonal or square, and the head of the wrench has a complementary shape and size. The head 16 of a ring wrench is configured to substantially 17 surround the periphery of the workpiece. 18 19 The following description will refer particularly to 20 wrenches for use with hexagonal nuts. However, it will 21 be understood that the invention is equally applicable 22

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to wrenches and corresponding nuts having other shapes 1 and to other types of workpiece such as bolts and 2 3 screws. 4 5 A conventional ring wrench has a ring-shaped head with a hexagonally shaped inside surface, each section of 6 which is substantially flat. In use, the flat surfaces 7 and corners on the inner surface of the head engage the 8 9 flat surfaces and corners of the nut to be tightened or slackened. When the head is rotated in the appropriate 10 direction the nut is slackened or tightened as 11 required. However if the nut is undersized, damaged or 12 13 worn, it is very likely that the head will 'slip' and rotate around the nut instead of properly gripping or 14 engaging the flats and corners of the nut. 15 16 17 It is an object of the present invention to provide an improved wrench with which workpieces that are 18 19 undersized, damaged or worn can be reliably engaged by the wrench for applying a torque thereto. 20 21 In accordance with the invention there is provided a 22 23 wrench having a head portion adapted to engage and 24 apply torque to a workpiece, said head portion 25 including a flexible ring portion having an inner working surface for engaging the workpiece, such that, 26 when a torque is applied to said head in a 27 predetermined direction, said ring portion closes 28 29 around said workpiece. 30



- 1 Preferably, said head portion is adapted to engage and
- 2 apply torque to a workpiece, said head portion
- 3 including a ring member adapted to substantially
- 4 surround a peripheral surface of a workpiece and having
- 5 a first, fixed end and a second, free end such that,
- 6 when an inner surface of said ring member engages a
- 7 workpiece and a torque is applied to said head portion
- 8 in a predetermined direction, said ring member closes
- 9 around said workpiece.

- 11 Preferably, said wrench further includes a first cam
- 12 surface disposed adjacent an outer surface of a free
- end portion of said ring such that, when said inner
- 14 surface of said ring member engages said workpiece and
- said torque is applied to said head portion in said
- 16 predetermined direction, said first cam surface presses
- against said outer surface of said free end portion of
- 18 said ring.

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- 20 Preferably also, said first cam surface is generally
- 21 convex.

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- Preferably also, said outer surface of said free end
- 24 portion is generally concave.

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- Optionally, said first cam surface is formed integrally
- 27 with said wrench or said first cam surface is provided
- 28 by an insert.

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- Preferably, said ring member comprises a plurality of
- 31 segments.

- 1 Preferably also, said segments define a generally
- 2 polygonal inner surface of said ring member.

- 4 Preferably also, each of said segments has an inner
- 5 surface which is generally convex in the
- 6 circumferential direction of said ring member.

7

- 8 Preferably, at least some of said segments are formed
- 9 integrally with one another and said ring member is
- 10 adapted to deform resiliently at junctions between
- 11 adjacent, integrally formed segments.

12

- 13 Preferably also, said junctions between adjacent,
- 14 integrally formed rings have a reduced thickness in the
- 15 radial direction as compared with the remainder of said
- 16 segments.

17

- 18 Preferably also, said junctions comprise portions of
- 19 the inner surface of said ring member which are
- 20 generally concave in the circumferential direction of
- 21 said ring member.

22

- 23 Optionally, the inner surface of said ring member is
- 24 corrugated.

25

- 26 Preferably, said head portion includes means for
- 27 limiting movement of said free end of said ring member
- 28 relative to said fixed end thereof in said
- 29 predetermined direction.

- 31 Preferably, said head portion includes means for
- 32 limiting movement of said free end of said ring member

PCT/GB00/01204 relative to said fixed end thereof in a direction 1 opposite to said predetermined direction. 2 3 Preferably, said head portion includes hinge means 4 whereby at least a portion of said ring member may be 5 pivoted in the plane of said ring member relative to 6 the remainder of said head portion. 7 8 Preferably also, said ring member comprises a plurality 9 of segments and said hinge means is located between at 10 least one pair of adjacent segments. 11 12 Preferably also, the wrench includes resilient bias 13 means associated with said hinge means and adapted to 14 bias said ring member towards a closed position. 15 In an alternative embodiment, ring portion is pivotably connected to a yoke portion of said head and comprises a plurality of segments interconnected by an elongate flexible member having first and second free ends secured to said yoke portion such that pivoting movement of said ring relative to said yoke in a predetermined direction causes a length of said elongate flexible member passing around said ring to be shortened and the ring to close. Preferably, first and second segments of said ring are

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27 formed integrally with one another as part of a pivot 28 member pivotably mounted in said yoke by means of a 29 pivot pin and the remainder of said segments are formed 30 as discrete members, said flexible elongate member 31 being threaded through said remainder of said segments 32

and the free ends thereof passing around an outer 1 surface of said pivot member and around said pivot pin. 2 3 Preferably also, the first free end of the flexible 4 5 elongate member extends from one of said discrete segments, passes around one part of said outer surface 6 of said pivot member opposite an inner surface thereof 7 8 defining a first segment, over the top of, around and under the pivot pin, and out of the front of the yoke 9 portion, and wherein the second free end of the of the 10 11 elongate flexible member extends from another of said 12 discrete segments, passes around a second part of said outer surface of the pivot member opposite an inner 13 surface thereof defining a second segment, under the 14 first free end and the pivot pin, and out of the front 15 16 of the yoke portion. 17 Embodiments of the invention will now be described, by 18 19 way of example only, with reference to the accompanying 20 drawings in which: 21 22 Fig. 1 is a front elevation of a head portion of a first embodiment of a wrench in accordance with the 23 present invention; 24 25 Figs. 2a, 2b and 2c are front elevations of examples of 26

29

27 28

Fig. 3a illustrates in perspective the wrench of Fig. 1

dual-head wrenches of different sizes in accordance

31 gripping a worn nut and Fig.3b shows a perspective view

32 of the worn nut of Fig. 3a;

with the embodiment of Fig. 1;

1	
2	Fig. 4a is a front elevation of a head portion of a
3	second embodiment of a wrench in accordance with the
4	present invention, and Fig.4b is an end elevation the
5	wrench of Fig.4a;
6	
7	Fig. 5 is a front elevation of a head portion of a
8	third embodiment of a wrench in accordance with the
9	present invention;
10	·
11	Figs. 6a-6d are front elevations of a head portion of a
12	fourth embodiment of a wrench in accordance with the
13	present invention in which head is hinged, Fig. 6a
14	showing the head in its working position and Figs. 6b,
15	6c and 6d showing the head rotated by different angles
16	about the hinge;
17	
18	Fig. 7 is a front elevation of the head portion of a
19	fifth embodiment of a wrench in accordance with the
20	present invention in which the head is hinged;
21	
22	Fig. 8 is a front elevation of the head portion of a
23	sixth embodiment of a wrench in accordance with the
24	present invention in which the head is hinged, and in
25	which the hinge is provided by a ball and socket joint;
26	
27	Fig. 9 is a front elevation of the head portion of a
28	seventh embodiment of a wrench in accordance with
29	the present invention in which the head is hinged, and
30	in which the hinge is provided by a knuckle joint;

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Figs. 10a-10c are front elevations of the head portion 1 of an eighth embodiment of a wrench in accordance with 2 the present invention, in which the head is hinged, Fig. 3 10c showing the head in its working position and Figs. 4 10a and 10b showing the head in fully and partially 5 6 open positions; 7 8 Figs. 11a and 11b are front elevations of the head 9 portion of a ninth embodiment of a wrench in accordance 10 with the present invention in which the head includes multiple hinges, Fig.11a showing the head in its 11 12 working position and Fig. 11b showing the head in an 13 open position, and Fig.11c is a side elevation the 14 wrench of Fig.11a; 15 16 Figs. 12a-12e are front elevations of the head portion of tenth embodiment of a wrench in accordance with the 17 18 present invention, in which the head is hinged by means of a chain link interconnecting two portions of the 19 head, Fig. 12a showing the head in its working position 20 and Figs. 12b-12e showing the head rotated by different 21 angles about the hinge, and Figs. 12f-12h are 22 23 perspective views illustrating the chain link of Figs. 24 12a-12e; 25 26 Figs. 13a and 13b are front elevations of the head portion of an eleventh embodiment of a wrench in 27 accordance with the invention, in which the head is 28 29 hinged by means of a chain link and incorporating resilient bias means, and Fig. 13c is a front elevation 30

of a chain link incorporating integral resilient bias

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elements;

1 Fig. 14 is a front elevation of the head portion of a 2 twelfth embodiment of a wrench in accordance with the 3 present invention; and 4 5 Fig. 15a is a side elevation, partly in section, of a 6 thirteenth embodiment of the present invention and Fig. 7 15b is an exploded perspective view of components of 8 the wrench of Fig. 15a. 9 10 The embodiments of the invention will now be described 11 with reference to the drawings. In the various 12 embodiments and corresponding drawings, like reference 13 numerals will be used to indicate like features. 14 15 Referring now to Fig. 1 of the drawings, a wrench in 16 accordance with the invention includes a head portion 17 10 connected to a shaft or handle 12. The head portion 18 10 is in the form of a ring 14 intended to 19 substantially surround the peripheral surface of a 20 workpiece such as a nut, bolt or screw. In use, the 21 inner surface of the head 10 engages the peripheral 22 surface of the workpiece. Fig. 1 shows the wrench in 23 its "rest" condition, with no torque applied. 24 25 26 The ring 14 has a first, fixed end 16 connected to the shaft 12 and a second, free end 18 which terminates 27 close to the first end 16 but which is not connected 28

shaft 12 and a second, free end 18 which terminates
close to the first end 16 but which is not connected
thereto or to the shaft 12. In this embodiment, the
ring 14 is divided into segments 20a-f corresponding in
number to the number of faces of the peripheral surface
of the workpiece with which the wrench is intended to

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be used, such that the inner surface of the ring 14 has 1 a generally polygonal configuration. Preferably, the 2 inner surface 22 of each segment 20a-f is generally 3 convex, such that the thickness of the ring 14 varies 4 around its circumference, being thinnest at the 5 junctions 24a-e between adjacent segments. Preferably 6 also, the junctions 24a-e are radiused (concave). 7 free end 18 comprises part of the end segment 20f of 8 the ring 14. 9 10 11 The head 10 further includes a cam portion 26 located radially outwards from the end segment 20f of the ring 12 14 and defining a first cam surface 28 adapted to co-13 operate with a second cam surface 30 provided by the 14 outer surface of the end segment 20f of the ring 14. 15 The first cam surface 28 is preferably generally convex 16 and the second cam surface 30 is preferably generally 17 concave (such that the outer surface of the end segment 18 19 20f of the ring is configured as a decreasing ramp). 20 The first cam surface 28 may be provided by an insert in the cam portion 26 such as a cylindrical pin or 21 roller 32. Adjacent the cam portion 26 there is 22 provided an abutment surface 34, generally parallel to 23 an end surface 36 of the free end 18 of the ring 14 and 24 spaced therefrom by a gap 38. 25 26 27 Figs. 2a to 2c show a set of dual-head wrenches 40 incorporating the head design illustrated in Fig. 1. 28 As in the case of conventional wrenches, wrenches in 29 30 accordance with the present invention may be provided in a variety of sizes to suit standard workpiece sizes, 31 with single or dual heads. A dual-head wrench could 32

incorporate a first head in accordance with the

2 invention and a second conventional head.

3

4 Fig. 3b illustrates a nut 42 engaging a bolt 44, and

- Fig. 3a shows the wrench of Fig. 1 engaging the nut 42.
- It is common for the nuts, bolt heads etc to become
- 7 worn in use, so that the corners 46 of the nut between
- 8 its peripheral faces wear flat as shown in Fig. 3b.
- 9 The head of a conventional wrench will tend to slip
- 10 around a worn nut of this type.

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When a wrench in accordance with the present invention

is engaged with a nut 6 as shown in Fig. 3a and a force

14 applied to the head in the direction of the arrow 48

15 (i.e. in the direction defined by the shortest distance

between the fixed end 16 and the free end 18 of the

17 ring) then, assuming that a certain minimal degree of

friction is generated between the inner surface of the

19 ring and the nut 42, the ring 14 will deform and tend

to close around the nut 42, progressively tightening

the grip between the ring 14 and the nut 42 and

22 preventing any slippage even if the nut 42 is

23 significantly worn, damaged or undersized.

24

In more detail, when torque is applied to the wrench in

26 the direction shown by the arrow 48, this causes the

27 first cam surface 28 to press against the second cam

surface 30, pushing the free end 18 of the ring 14

29 inwards towards the nut 42. The torque applied when

30 the shaft is first turned causes a force to be applied

radially inwards from the free end 18 onto the nut 42.

32 This force effectively wedges the free end 18 against

the nut 42. When further torque applied, the wrench 1 shaft and ring are pulled around in the direction 48 2 such that the cam moves along the second cam surface 30 3 in the direction shown by arrow 48. The shape of the 4 second cam surface 30 also means that the abutting 5 surface 36 of the end segment 20f of the ring 14 moves 6 towards the abutment 34, narrowing the gap 38. 7 8 In effect, the ring is being stretched from the 9 position of the last segment 20f which is secured 10 against the nut. The force transmitted around the ring 11 14 also acts to deform the ring at the segment 12 junctions 24a-e. The convex shape of inner surfaces 22 13 of the ring segments 20a-f also serve to enhance the 14 grip between the ring 14 and the peripheral surfaces of 15 Even if the workpiece is damaged, worn the workpiece. 16 or undersized, providing there is sufficient initial 17 contact and friction between the ring and the 18 workpiece, the ring 14 will deform inwards to provide 19 increased grip enabling further torque to be applied to 20 rotate the workpiece. 21 22 In the embodiments of Figs. 1 to 3, the junctions 24a-e 23 between adjacent segments 20a-f of the ring 14 provide 24 "integral hinges", allowing the ring to deform 25 elastically and close around the workpiece. 26 surfaces 34 and 36 limit the deformation of the ring 14 27 when torque is applied in the direction of the arrow 28 However, if torque was applied in the opposite 29 direction (arrow 50 in Fig. 1), there is a risk that 30 the ring 14 would be damaged by being deformed 31

plastically.

Figs. 4a and 4b illustrate a further embodiment of the 2 invention which is similar to that of Fig. 1 except 3 that the head 10 includes means for preventing the ring 4 14 from opening excessively if the head 10 is rotated 5 in the direction indicated by the arrow 50. The free 6 end 18 of the ring 14 is provided with an outward 7 projection 52 which co-operates with a corresponding 8 recess 54 formed in the cam portion 26. In this 9 example, the insert 32 of Fig. 1 is omitted and the 10 first cam surface 28 is formed integrally with the cam 11 12 portion 26. 13 Fig. 5. illustrates a further embodiment similar to Fig. 14 1 and Fig. 2, with a different configuration of a catch 15 arrangement to prevent opening of the ring. In this 16 example, the free end 56 of the end segment 20f of the 17 ring 14 is extended and is accommodated by a notch or 18 channel 58 formed in the head portion 10 adjacent the 19 cam portion 26. The extended free end 56 and notch 58 20 co-operate to limit movement of the end segment 20f of 21 the ring 14 both in the direction of the arrow 48 and 22 in the direction of the arrow 50. Other equivalent 23 arrangements may be employed in these or any of the 24 other embodiments of the invention to limit movement of 25 the end segment 20f in either or both of the directions 26 48 and 50. 27 28 The embodiment of Fig. 5 again includes an insert 32 29 which provides the first cam surface 28 of the wrench. 30 It will be understood that an insert of this type may 31 be included in any of the embodiments of the invention, 32

or the first cam surface 28 may be formed as an integral part of the head of the wrench in any of the embodiments of the invention.

4

In the embodiments described thus far, the head of the wrench comprises a substantially closed ring which, in use, substantially surrounds the workpiece. As with conventional ring-type wrenches, this arrangement means that, in certain circumstances, it may be difficult or impossible for the wrench to engage a particular workpiece.

12

Figs 6a-6d illustrate a further embodiment of the 13 present invention in which the ring defined by the head 14 of the wrench is provided with a hinge or pivot 60, 15 enabling the ring 14 to be opened in order to engage a 16 In this example, the hinge 60 is provided 17 workpiece. at the junction 24a between first and second segments 18 adjacent the fixed end 16 of the ring 14. 19 shows the ring closed, in position for use. Figs. 6b, 20 6c and 6d illustrate the use of the hinge 60 to open 21 This embodiment is particularly useful 22 the ring 14. where the ring 14 of the wrench is to be fitted around, 23 for example, a nut located on a length of pipe. The 24 hinge 60 allows the ring 14 to be opened out to allow 25 it to be easily fitted around the workpiece. This has 26 particular advantages over traditional closed ring 27 wrenches which cannot be used if the ring cannot be 28 fitted over the end of the pipe to be positioned on the 29 nut. Once in position, the wrench of the present 30 invention can be used to tighten or loosen the nut or 31 bolt as previously described. 32

32

Fig. 7 shows a wrench in accordance with the present 2 invention similar to that of Figs 6 a-d, but with an 3 integral first cam surface 28 rather than an insert. In 4 this example also, the convex inner surfaces 22 of the 5 ring segments 20a-f have less curvature than in the 6 embodiment of Fig.1. This provides a larger surface 7 area of contact between these surfaces and the surfaces 8 9 of the workpiece. In addition, the junctions 24a-e are radiused so as to be substantially semicircular in 10 profile. 11 12 Fig. 8 shows further embodiment of a wrench in 13 accordance with present invention, similar to that of 14 Figs 6 a-d, but with a hinge provided by ball and 15 socket joint 62 which, in this example, is located 16 between the second and third ring segments 20b,20c. 17 Fig. 9 shows a wrench in accordance with the present 18 invention similar to that of Figs 6 a-d, with a knuckle 19 joint 64 providing a hinge between the first and second 20 This embodiment is shown in its ring segments 20a,20b. 21 working position, where a torque is to be applied in 22 the direction shown by arrow 48, such that the free end 23 18 of the ring 14 moves freely towards the abutment 34. 24 The extent of this free movement is determined by a gap 25 66 formed by the knuckle joint between the adjacent 26 ring segments 20a,20b. Once this gap 66 has been 27 closed, any additional torque will cause the ring 14 to 28 deform and the area inside the ring to decrease. 29 abutment of the segments 20a,20b provides additional 30 leverage. 31

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1 Figs. 10a, 10b and 10c show a wrench in accordance with 2 the present invention similar to that of Figs 6 a-d, with an extended ball and socket joint 68 providing a 3 hinge between the second and third ring segments 4 5 20b, 20c. This figure also shows the extent to which the ring 14 may be opened to allow an object to be fitted 6 7 inside the ring. As with Fig. 9, the ring 14 moves freely until an extension portion 71 of the ball and 8 socket joint 68, connected to the third ring segment 9 20c, abuts against the outer surface of the second ring 10 11 segment 20b. Thereafter, the area inside the ring is 12 decreased by deformation of the ring about the 13 junctions 24c-e between the segments 20c-f. 14 Figs. 11a, 11b and 11c illustrate a further embodiment 15 of the present invention in which pivot hinges 72 are 16 provided between each of the segments 20a-f of the ring 17 18 14. 19 20 In use, the wrench illustrated in Figs. 11a, 11b and 11c allows the ring 14 to be opened out as shown in 21 Fig. 11b because each of the segments is rotatable 22 23 about the hinges 72. This again allows the wrench to 24 be positioned around a nut or bolt located on a length of pipe. 25 26 27 Whilst the above examples describe a ring inner surface 28 which is substantially hexagonal in shape, in its working position, further examples of the present 29 30 invention are envisaged in which the inner surface is 31 triangular, square, pentagonal, heptagonal, octagonal,

2 sides.

3

Figs 12a-e illustrate a further embodiment of the 4 present invention in which the third and fourth ring 5 segments 20c, 20d are hingeably connected by a chain 6 link 74. The term "chain link" as used herein means an 7 arrangement in which a plate member 76 having a figure-8 9 of-eight configuration is disposed on either side of the ring 14 and pivot pins 78 extend between the plates 10 76 through bores formed at the ends of the adjacent 11 ring segments 20c,20d. This is a preferred form of 12 hinge for use in accordance with the present invention 13 and may be employed to interconnect one or more pairs 14 of ring segments other than or in addition to the third 15 and fourth segments as shown in this embodiment. Fig. 16 12a shows the wrench in its working position (closed) 17 and Figs. 12b-e show the ring 14 progressively opening 18 from the working position. Figs. 12f to 12h illustrate 19 the chain link 74 in more detail. Fig. 12f is an 20 exploded view of the chain link 74, also including a 21 22 spring clip 79 which would normally be included in a chain link of this type. Fig. 12g shows the ring 14 23

-26 27

28

29

30

31

32

closed.

24

25

Figs. 13a and 13b show a further embodiment of the invention, similar to that of Figs. 12a-e, in which the chain link hinge 74 is provided with resilient bias means comprising spring elements 80 which tend to urge the ring 14 towards its normal closed, working position, illustrated in Fig. 13a. The combination of

hinged open and Fig. 12h shows the ring 14 hinged

the hinge and resilient bias means generally provides a 1 2 junction between the adjacent ring sections connected 3 by the hinge 74 (segments 20c, 20d in this preferred example) which is more flexible than the "integral 4 hinges" provided by the junctions 24a,b,d,e between the 5 other pairs of adjacent segments. 6 The use of such resilient bias means that the wrench operates in a 7 8 substantially identical manner to that of the embodiment of Fig. 1 when rotated in the direction 48. 9 10 However, when rotated in the opposite direction 50, the resilient bias means associated with the hinge 74 11 allows the ring 14 to open slightly so that the ring 14 12 may rotate relative to the workpiece, thereby providing 13 14 a type of ratchet mechanism so that the wrench does not need to be removed from the workpiece between 15. 16 successive strokes in the "working direction" 48. bias means allows the ring to rotate relative to the 17 workpiece on the return stroke, and urges the ring 18 segments back into their working position for the next 19 20 working stroke. 21 In this example, the spring elements 80 are formed 22 23 integrally with the plates 76 of the chain link 74, 24 comprising resilient arms 82 which extend from either end of the plates 76, curving in the plane of the 25 26 plates 76 around the outer ends thereof, and having end 27 portions 84 which are bent out of the plane of the 28 plates 76. When the plates 76 are located on either side of the ring segments 20c,20d, the end portions 84 29 of the arms 82 project into and engage with apertures 30 31 86 formed in the side faces of the adjacent ring 32 segments 20c,20d.

The ring 14 may be opened against the return force of 2 the spring elements 80 as seen in Fig. 13b, allowing 3 the wrench to engage, for example, a nut located on a 4 length of pipe, as in the previous embodiments of the 5 invention incorporating hinged rings. 6 7 It will be understood that different types of resilient 8 bias means may be incorporated into chain link hinges 9 of the type employed in the embodiments of Figs. 12 and 10 13, or into other types of hinges. 11 12 Fig 14 shows a further embodiment of the present 13 invention in which the inside surface of the ring 14 is 14 substantially circular, rather than polygonal. The 15 inner surface of the ring 14 is provided with 16 corrugations or serrations 90 which grip the workpiece 17 inside the ring on application of a torque. 18 14 as a whole is sufficiently flexible to deform and 19 close around the workpiece. The size, shape and 20 distribution of the corrugations 90 will depend on the 21 nature of the intended workpiece. This embodiment may 22 also be modified to incorporate variations of the cam 23 surfaces, stops and catches, hinges etc. described in 24 relation to previous embodiments. Also, the segmented 25 rings of previous embodiments may be provided with 26 serrations or corrugations on their inner surfaces. 27 28 Figs. 15a and 15b show a further alternative embodiment 29 of a wrench in accordance with the present invention, 30 again comprising a assembly 110 and a shaft 112. 31 32

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In this embodiment, the head 110 comprises a ring 1 assembly 114 which consists of a generally V-shaped 2 member 200, the inner surfaces which define first and 3 second segments 120a and 120b of the ring, and a 4 5 plurality of discrete segments 120c-f. The V-shaped member 200 and the segments 120c-f are interconnected 6 by an elongate, substantially inelastic, flexible 7 member 202, such as a strap or the like (suitably 8 formed from metal, plastics, leather or textile 9 material) which is threaded through the segments 120c-10 11 The head 110 further includes a yoke portion 204 formed at the upper end of the shaft 112. The V-shaped 12 member is pivotably mounted in the yoke portion 204 by 13 means of a pivot pin 206 which extends through yoke 14 15 apertures 208 and complementary apertures 210 formed adjacent the apex of the V-shaped member 200. 16 17 The outer surface of the V-shaped member 200 is formed. 18 with a channel 212, defining a saddle surface 214 19 20 extending between two lug portions 216 which contain the apertures 210. The strap 202 has first and second 21 free ends 202a and 202b. The first free end 202a of 22 23 the strap 202 extends from the segment 120f, passes 24 around one half of the saddle surface 214 opposite the 25 segment surface 120a, over the top of, around and under the pivot pin 206, and out of the front of the yoke 26 27 portion 204. The second free end 202b of the of the 28 strap 202 extends from the segment 120c, passes around 29 the second half of the saddle surface 214 opposite the 30 segment surface 120b, under the first free end 202a and 31 the pivot pin 206, and out of the front of the yoke 32 portion 204. Both of the free ends 202a and 202b are

secured to the front of the yoke portion 204 by any

- 2 suitable means such as rivets 218 engaging apertures
- 3 220.

4

- 5 In use, the ring assembly 114 is placed over the
- 6 workpiece. When torque is applied to the yoke 204 in
- 7 the direction of the arrow 148, the yoke 204 pivots
- 8 relative to the V-shaped member 200, pulling on the
- 9 second free end 202b of the strap 202 so that the trap
- 10 202 is pulled through the segments 120c-f, closing the
- 11 ring 114 about the workpiece by decreasing the
- 12 circumference of the head ring 114 and tightening the
- 13 grip of the ring 114 around the workpiece. Further
- torque applied to the shaft allows the workpiece to be
- rotated with the head of the wrench.

16

- 17 It will be appreciated that the extent of tightening of
- 18 the strap per unit angle through which the shaft has
- 19 been turned in the direction of arrow 148 is dependent
- 20 upon the circumference of the pivot pin 206. A larger
- 21 pin circumference will tighten the strap by turning the
- 22 shaft through a smaller angle than would be required
- where the pin circumference is smaller.

- 25 If torque is applied opposite to the direction of the
- 26 arrow 148, the angle between the head and the shaft is
- 27 changed such that the strap is loosened to allow the
- 28 head 122 to be fitted over larger workpieces. The
- 29 wrench 100 is operated as before, by turning the shaft
- in the direction of arrow 124. This embodiment
- 31 therefore provides additional flexibility by allowing
- 32 the wrench to be used on differently sized work pieces

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depending on the initial angle between the shaft and 1 the head. The arrangement may also allow the ring 114 2 to ratchet about the workpiece on return strokes 3 between working strokes, as previously described in 4 relation to other embodiments of the invention. 5 6 Improvements and modifications may be incorporated 7 without departing from the scope of the invention as 8 defined in the Claims appended hereto. 9

1 CLAIMS

2

- 3 1. A wrench having a head portion (10,110) adapted to
- 4 engage and apply torque to a workpiece (42), said head
- 5 portion (10,110) including a flexible ring portion
- 6 (14,114) having an inner working surface for engaging
- 7 the workpiece (42), such that, when a torque is applied
- 8 to said head (10,110) in a predetermined direction
- 9 (48,148), said ring portion closes around said
- 10 workpiece (42).

11

- 12 2. A wrench as claimed in Claim 1 having a head
- portion (10) adapted to engage and apply torque to a
- workpiece (42), said head portion (10) including a ring
- member (14) adapted to substantially surround a
- 16 peripheral surface of a workpiece (42) and having a
- first, fixed end (16) and a second, free end (18) such
- that, when an inner surface of said ring member (14)
- 19 engages a workpiece (42) and a torque is applied to
- 20 said head portion (10) in a predetermined direction
- 21 (48), said ring member (14) closes around said
- 22 workpiece (42).

- 24 3. A wrench as claimed in Claim 2, wherein said
- wrench further includes a first cam surface (28)
- 26 disposed adjacent an outer surface (30) of a free end
- 27 portion of said ring (14) such that, when said inner
- 28 surface of said ring member (14) engages said workpiece
- 29 (42) and said torque is applied to said head portion
- 30 (10) in said predetermined direction (48), said first
- 31 cam surface presses against said outer surface (30) of
- 32 said free end portion of said ring (14).

4. A wrench as claimed in Claim 3, wherein said first
cam surface (28) is generally convex.

4

- 5 S. A wrench as claimed in Claim 3 or Claim 4, wherein
- 6 said outer surface (30) of said free end portion is
- 7 generally concave.

8

- 9 6. A wrench as claimed in any one of Claims 3 to 5,
- 10 wherein said first cam surface (28) is formed
- integrally with said wrench.

12

- 13 7. A wrench as claimed in any one of Claims 3 to 5,
- wherein said first cam surface (28) is provided by an
- 15 insert (32).

16

- 17 8. A wrench as claimed in any any one of Claims 2 to
- 7, wherein said ring member (14) comprises a plurality
- 19 of segments (20a-f).

20

- 9. A wrench as claimed in Claim 8, wherein said
- 22 segments (20a-f) define a generally polygonal inner
- 23 surface of said ring member (14).

24

- 25 10. A wrench as claimed in Claim 8 or Claim 9, wherein
- 26 each of said segments (20a-f) has an inner surface
- which is generally convex in the circumferential
- 28 direction of said ring member (14).

- 30 11. A wrench as claimed in any one of Claims 8 to 10,
- 31 wherein at least some of said segments (20a-f) are
- 32 formed integrally with one another and said ring member

- 1 (14) is adapted to deform resiliently at junctions
- 2 (24a-e) between adjacent, integrally formed segments.

- 4 12. A wrench as claimed in Claim 11, wherein said
- junctions (24a-e) between adjacent, integrally formed
- 6 rings have a reduced thickness in the radial direction
- 7 as compared with the remainder of said segments (20a-
- 8 f).

9

- 10 13. A wrench as claimed in Claim 12, wherein said
- junctions (24a-e) comprise portions of the inner
- surface of said ring member which are generally concave
- in the circumferential direction of said ring member
- 14 (14).

15

- 16 14. A wrench as claimed in any one of Claims 2 to 13,
- wherein the inner surface of said ring member is
- 18 corrugated.

19

- 20 15. A wrench as claimed in any one of Claims 2 to 14,
- 21 wherein said head portion (10) includes means for
- 22 limiting movement of said free end (18) of said ring
- 23 member (14) relative to said fixed end (16) thereof in
- 24 said predetermined direction (48).

25

- 26 16. A wrench as claimed in any one of Claims 2 to 15,
- wherein said head portion (10) includes means for
- 28 limiting movement of said free end (18) of said ring
- 29 member (14) relative to said fixed end (16) thereof in
- a direction (50) opposite to said predetermined
- 31 direction (48).

- 1 17. A wrench as claimed in any one of Claims 2 to 16,
- wherein said head portion (10) includes hinge means
- 3 (60, 62, 64, 68, 72, 74) whereby at least a portion of
- 4 said ring member (14) may be pivoted in the plane of
- 5 said ring member (14) relative to the remainder of said
- 6 head portion (10).

- 8 18. A wrench as claimed in Claim 17, wherein said ring
- 9 member comprises a plurality of segments (20a-f) and
- 10 wherein said hinge means (60, 62, 64, 68, 72, 74) is
- 11 located between at least one pair of adjacent segments
- 12 (20a-f).

13

- 14 19. A wrench as claimed in Claim 16 or Claim 17,
- including resilient bias means (80) associated with
- 16 said hinge means (60, 62, 64, 68, 72, 74) and adapted
- 17 to bias said ring member towards a closed position.

18

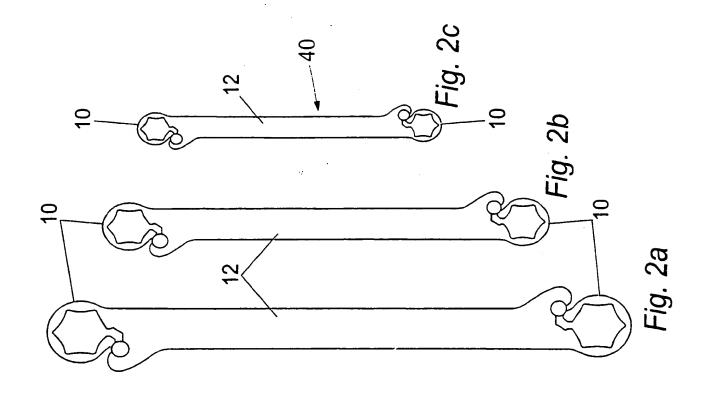
- 19 20. A wrench as claimed in Claim 1, wherein said ring
- 20 portion (114) is pivotably connected to a yoke portion
- 21 (204) of said head (110) and comprises a plurality of
- 22 segments (120a-f) interconnected by an elongate
- 23 flexible member (202) having first and second free ends
- 24 (202a,b) secured to said yoke portion (204) such that
- 25 pivoting movement of said ring (114) relative to said
- 26 yoke (204) in a predetermined direction (148) causes a
- length of said elongate flexible member (202) passing
- 28 around said ring (114) to be shortened and the ring
- 29 (114) to close.

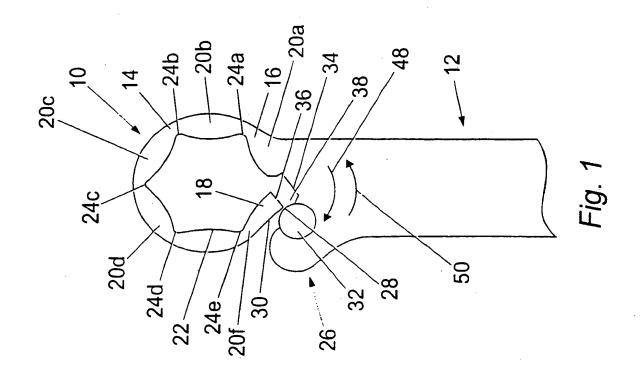
- 31 21. A wrench as claimed in claim 20, wherein first and
- 32 second segments (120a,b) of said ring (114) are formed

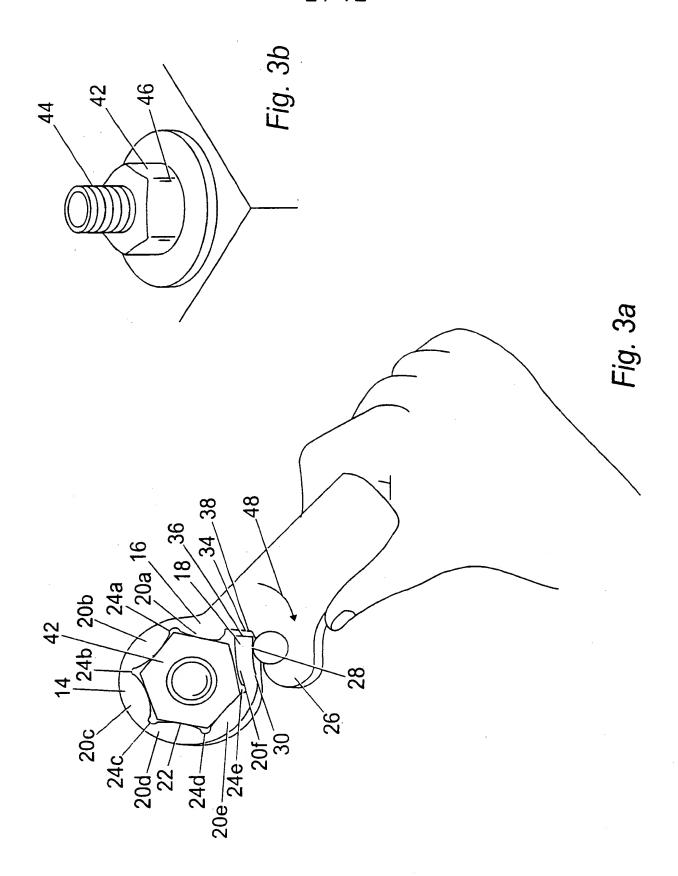
- integrally with one another as part of a pivot member
- 2 (200) pivotably mounted in said yoke (204) by means of
- a pivot pin (206) and the remainder of said segments
- 4 (120c-f) are formed as discrete members, said flexible
- 5 elongate member being threaded through said remainder
- of said segments (120c-f) and the free ends (202a,b)
- 7 thereof passing around an outer surface (214) of said
- 8 pivot member and around said pivot pin (206).

9

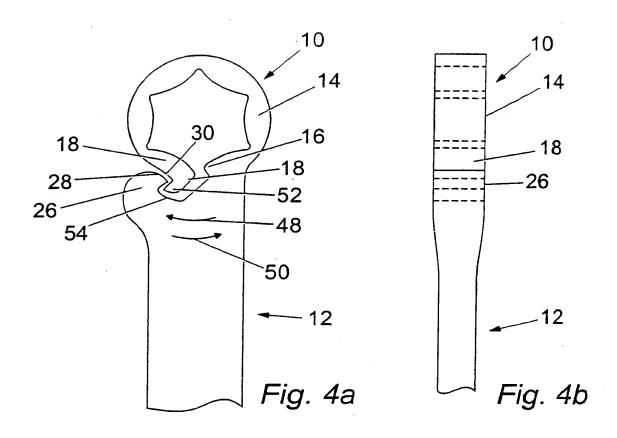
- 10 22. A wrench as claimed in Claim 21, wherein the first
- 11 free end (202a) of the flexible elongate member (202)
- 12 extends from one of said discrete segments (120f),
- passes around one part of said outer surface (214) of
- 14 said pivot member (200) opposite an inner surface
- thereof defining a first segment (120a), over the top
- of, around and under the pivot pin (206), and out of
- the front of the yoke portion (204), and wherein the
- 18 second free end (202b) of the of the elongate flexible
- 19 member (202) extends from another of said discrete
- 20 segments (120c), passes around a second part of said
- outer surface (214) of the pivot member (200) opposite
- 22 an inner surface thereof defining a second segment
- 23 (120b), under the first free end (202a) and the pivot
- 24 pin (206), and out of the front of the yoke portion
- 25 (204).

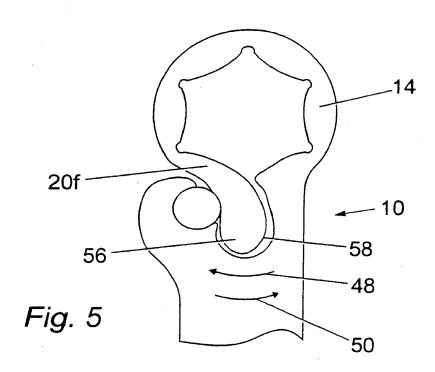


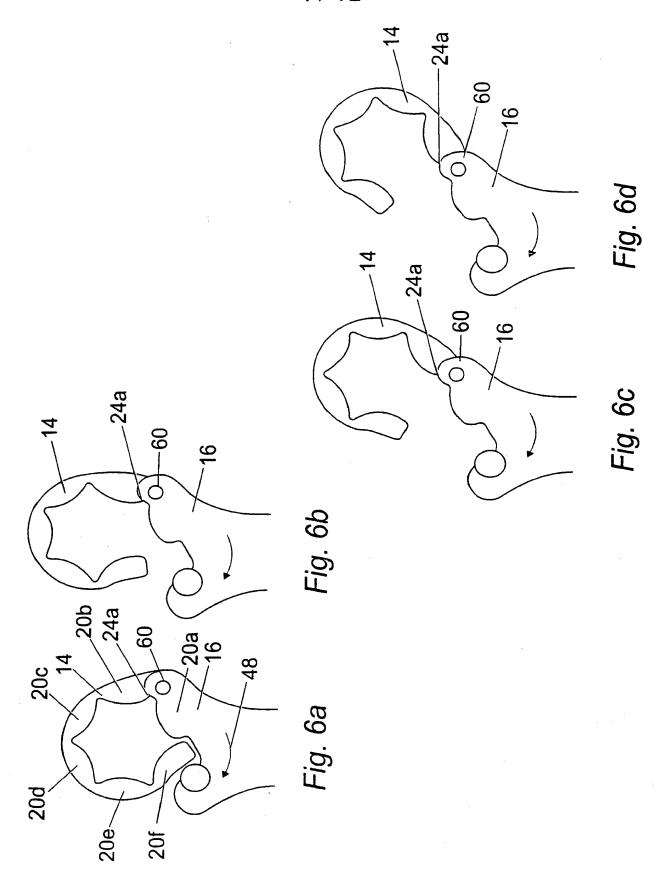


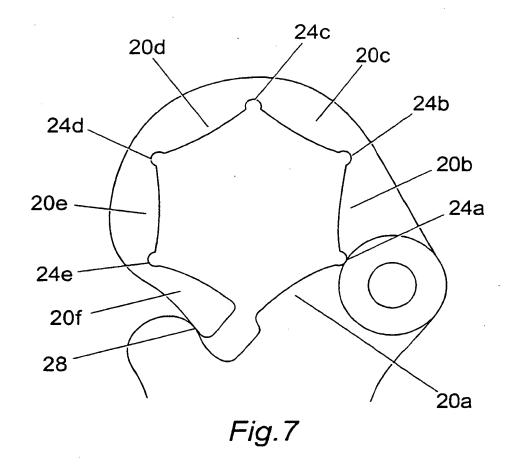


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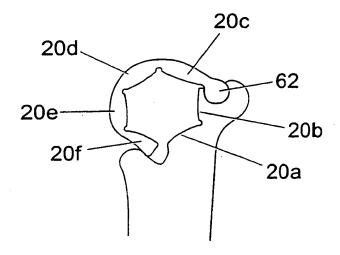
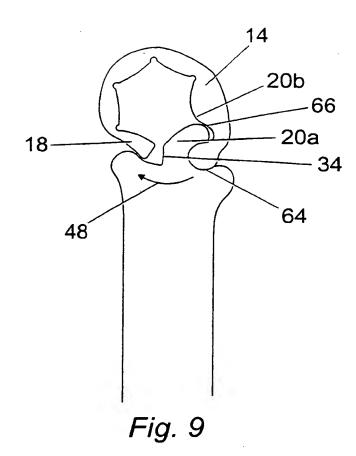
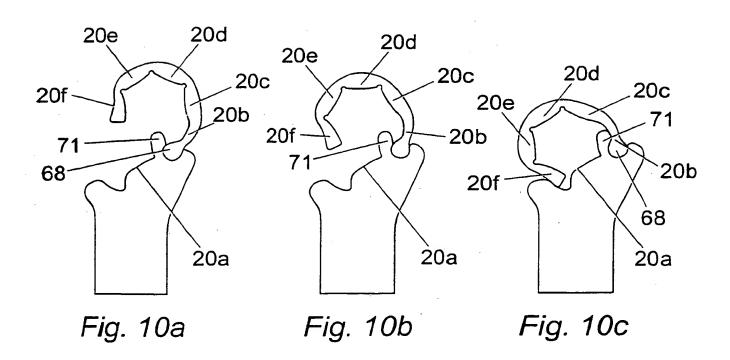


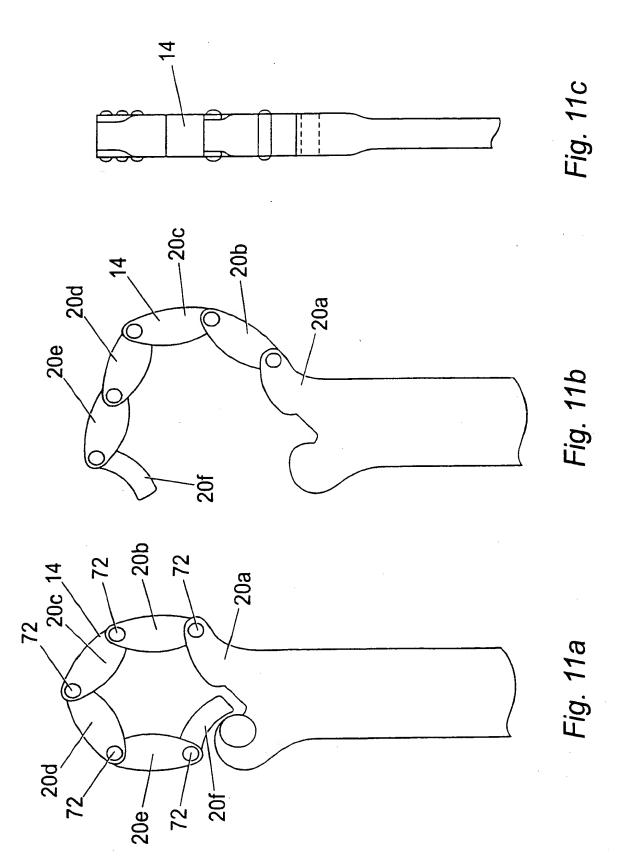
Fig. 8

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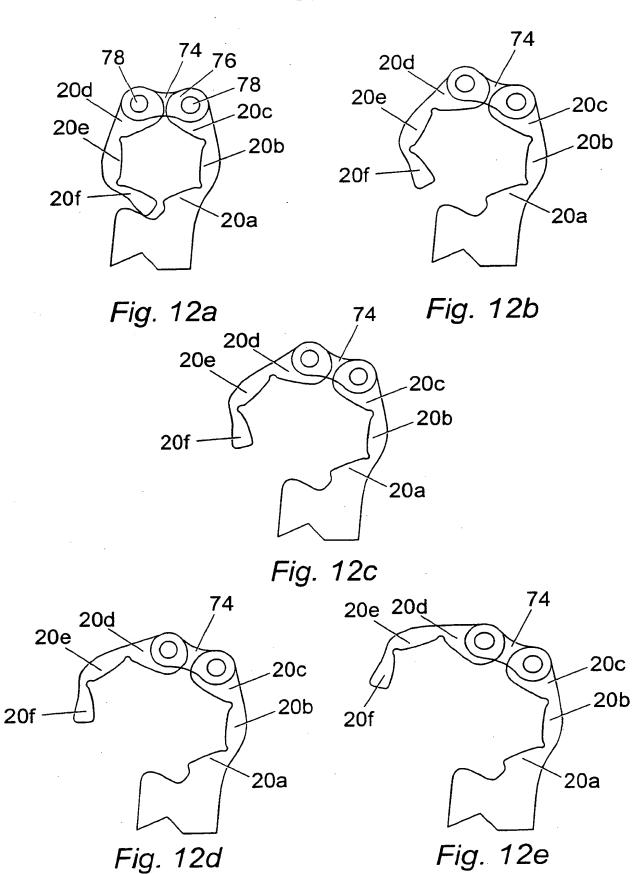


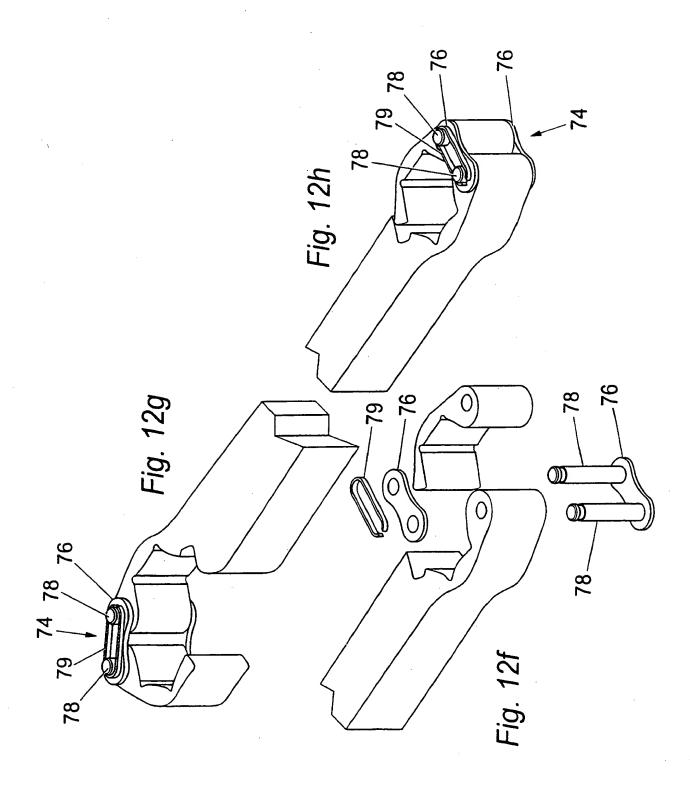


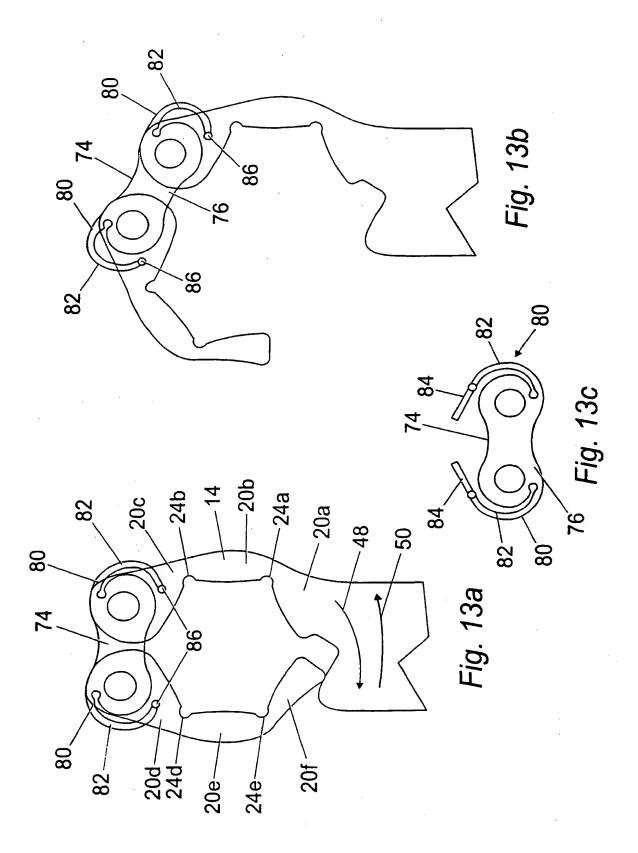




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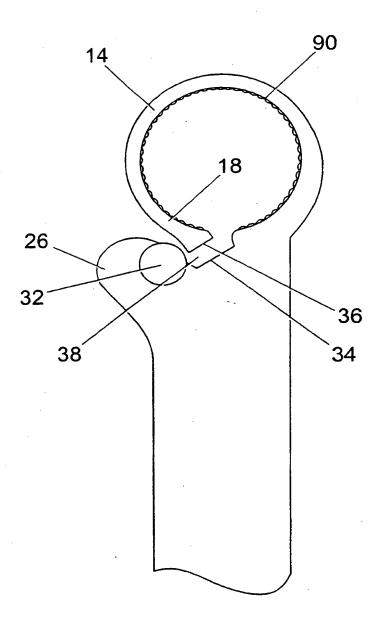
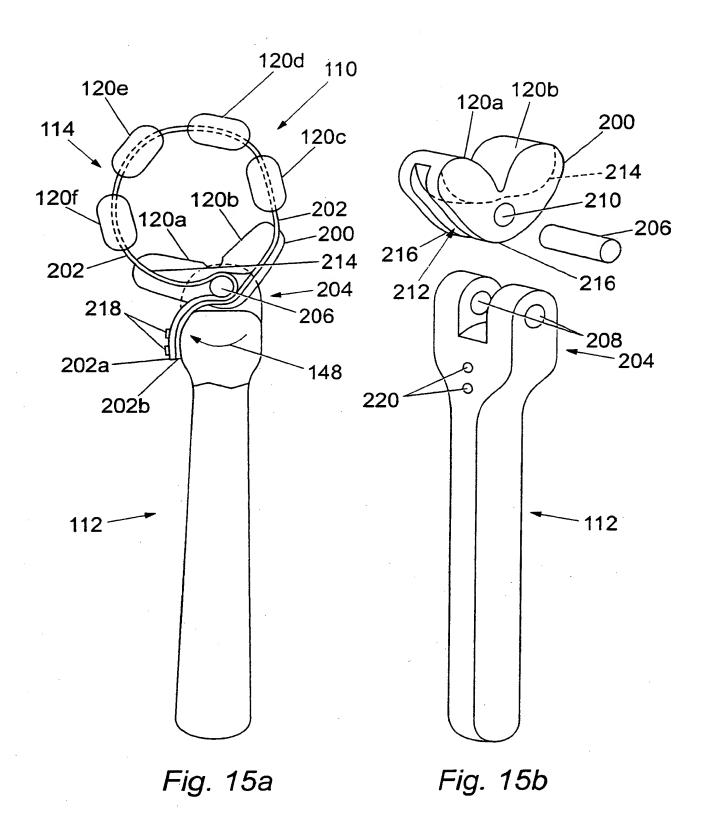


Fig. 14



SUBSTITUTE SHEET (RULE 26)



Inte. Idional Application No PCT/GB 00/01204

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B25B13/52 B25B13/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) $IPC \ 7 \ B25B \ B67B$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

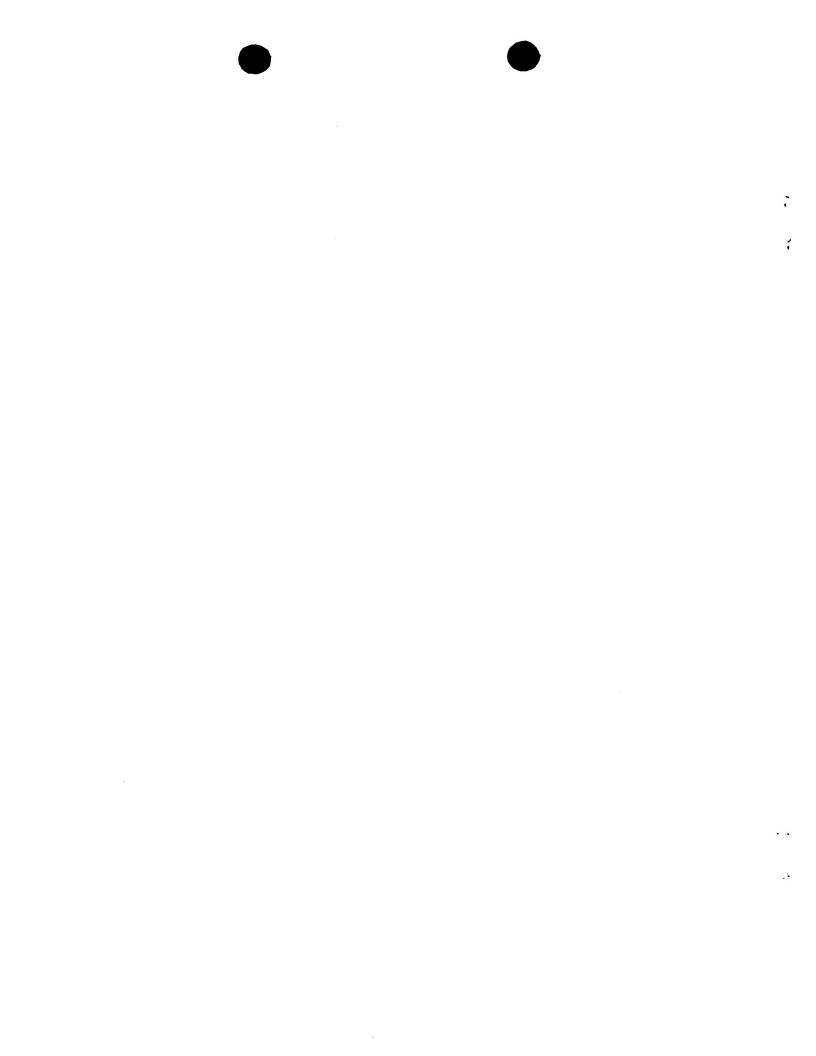
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

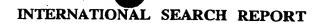
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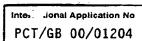
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category 3	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
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X	US 2 435 329 A (D.M.STAINPROOK) 3 February 1948 (1948-02-03) column 1, line 50 -column 2, line 34; figure 1	1-4,6,8, 17,18		
X	DE 16 03 767 A (DAIMLER-BENZ AG) 18 February 1971 (1971-02-18) figure 1	1,2,8-10		
X	US 1 464 128 A (L.COES) 7 August 1923 (1923-08-07) claims; figures	1,2		

Further documents are listed in the continuation of box C.	X Patent family members are listed in annex.	
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Date of the actual completion of the international search 12 July 2000	Date of mailing of the international search report $20/07/2000$	
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Majerus, H	

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9	B 235 434 A (A.I.MANCHO) July 1925 (1925-07-09) age 1, line 55 - line 65; figure 1	19	
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Intel Jonal Application No PCT/GB 00/01204

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US 2435329	Α	03-02-1948	NONE	
DE 1603767	Α	18-02-1971	NONE	
US 1464128	Α	07-08-1923	NONE	
US 1666353	A	17-04-1928	NONE	
GB 235434	Α		NONE	
US 1610387	Α	14-12-1926	NONE	the with very other daily was need asses upon many copy with their daily daily daily daily .